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## **LM700 INDEPENDENT REAR SUSPENSION**

WITH 653cc SUBARU ENGINE



unit shown with optional accessories



**NOTE:**

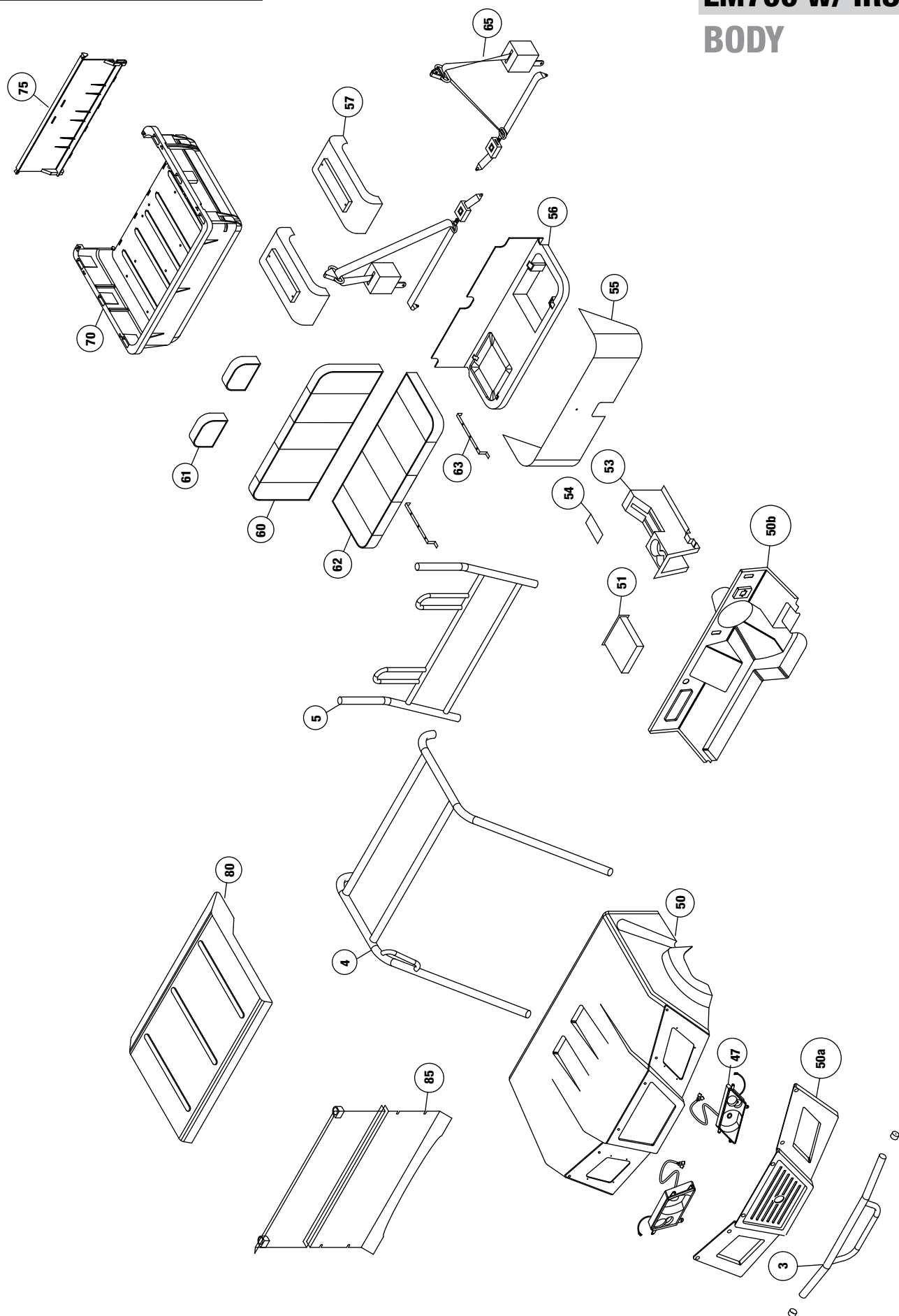
Some part numbers vary by serial number.  
The serial number is located on a brass tag  
beneath the dump bed on the driver side.

pub. 02/04/2016

**653CC 4 WHEEL DRIVE UTILITY VEHICLE**

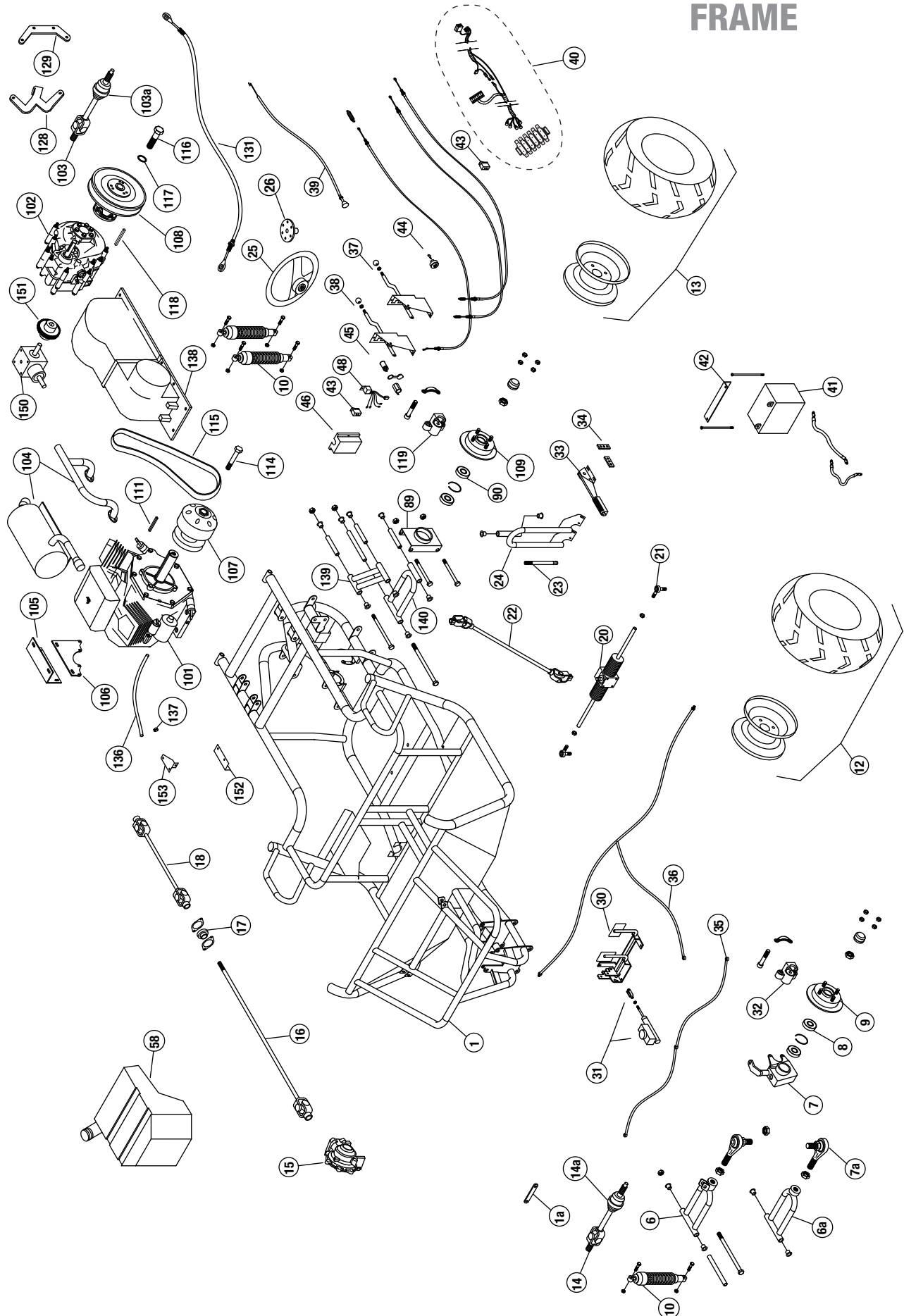
**ILLUSTRATED PARTS LIST**

**BODY**

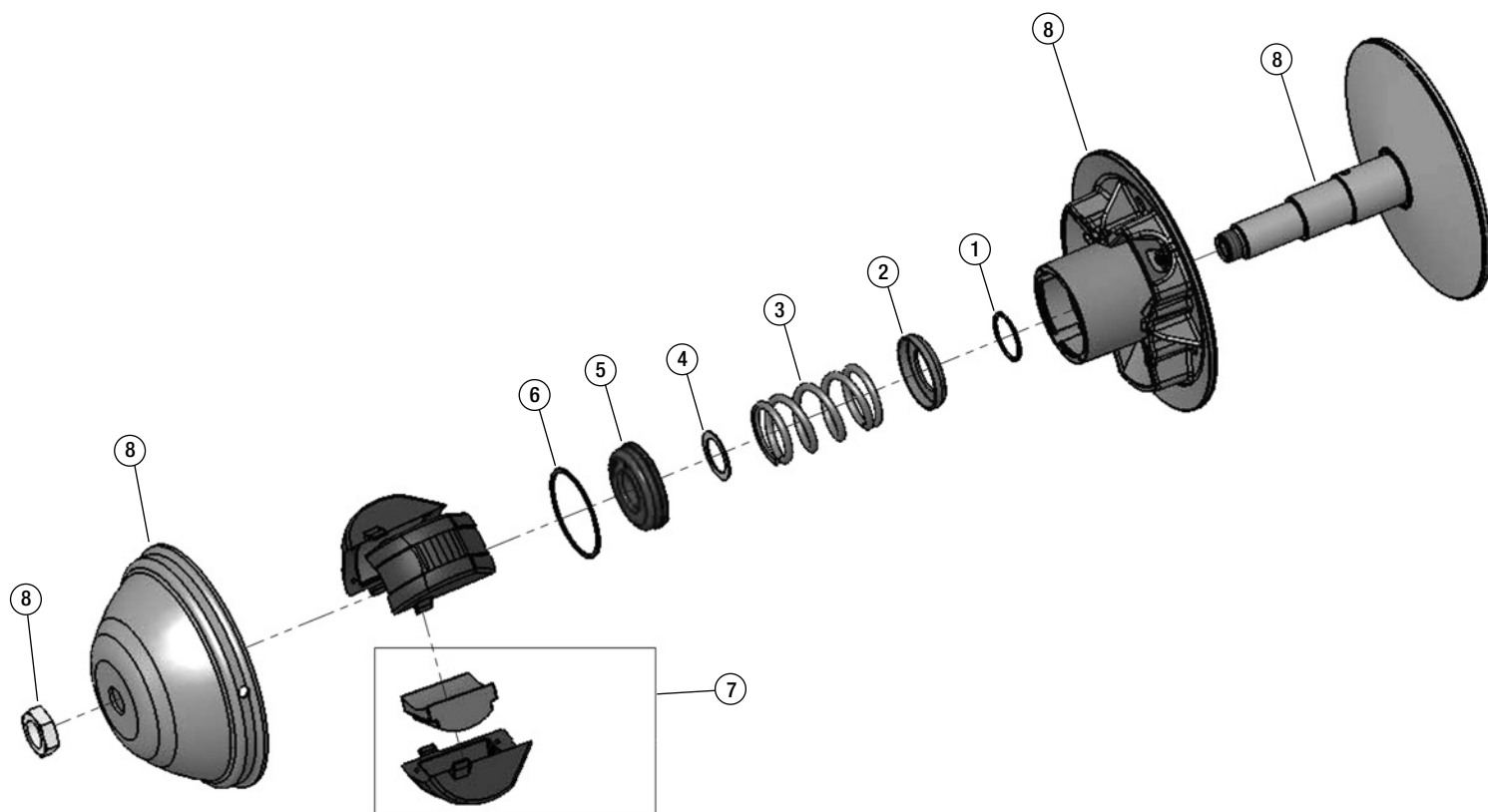


**NOTE:** parts denoted as left or right hand are from driver's point of view.

**FRAME**



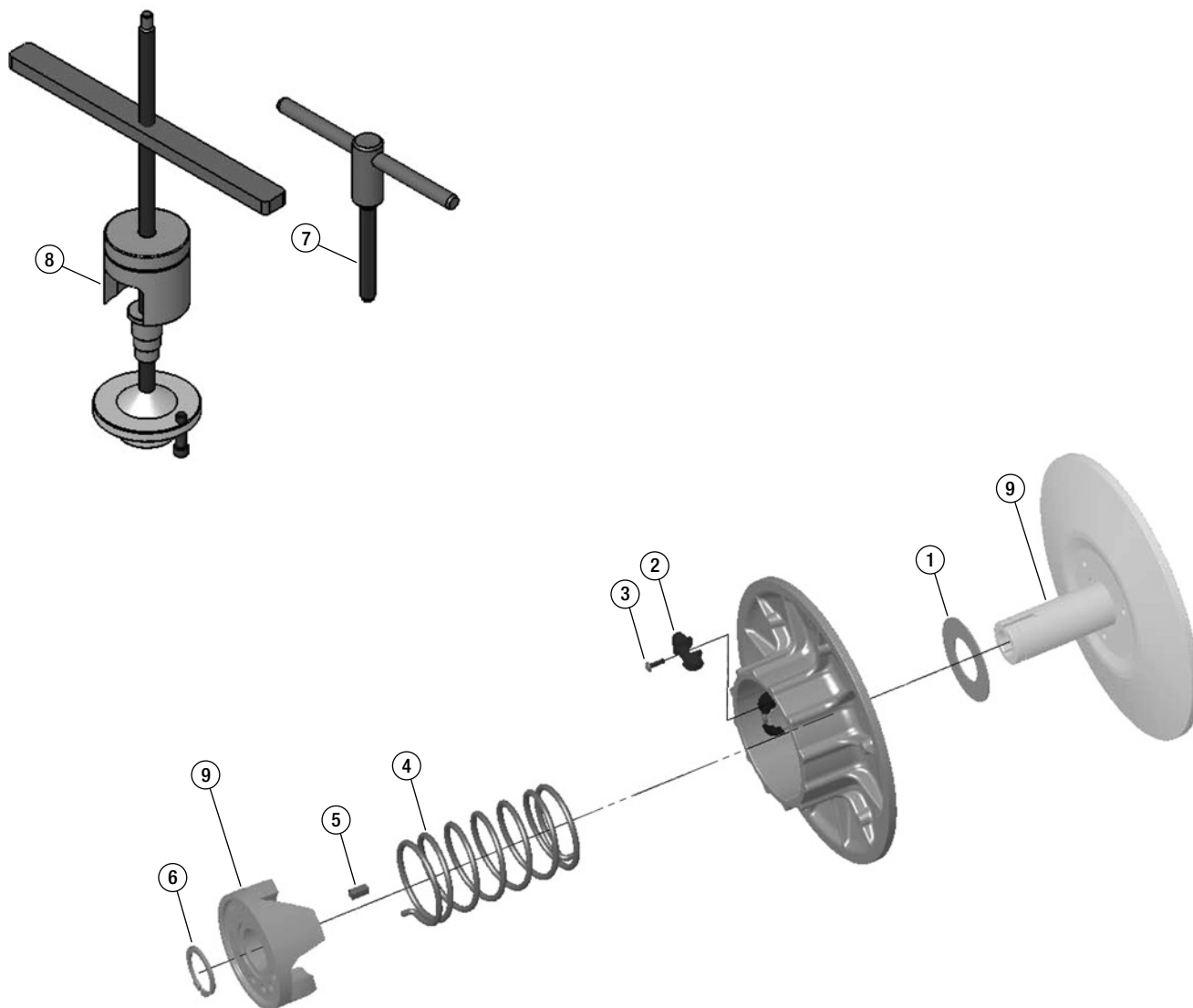
**NOTE:** parts denoted as left or right hand are from driver's point of view.



| Ref# | Part#   | Description                                          | Qty |
|------|---------|------------------------------------------------------|-----|
| 1    | 16374   | WASHER                                               | 1   |
| 2    | 16375   | SPRING GUIDE                                         | 1   |
| 3    | 16376   | SPRING                                               | 1   |
| 4    | 16377   | SHIM                                                 | 1   |
| 5    | 16378   | EXTERNAL BUSHING                                     | 1   |
| 6    | 16379   | INTERNAL SNAP RING                                   | 1   |
| 7    | 16380   | CENTRIFUGAL MASS                                     | 3   |
| 8    | 2-20662 | THIS PART IS ONLY AVAILABLE WITH THE ENTIRE ASSEMBLY |     |



ENTIRE ASSEMBLY (2-20662)



| Ref# | Part#   | Description                                          | Qty |
|------|---------|------------------------------------------------------|-----|
| 1    | 16381   | WASHER                                               | 1   |
| 2    | 16382   | CAM SHOE                                             | 3   |
| 3    | 16383   | SCREW                                                | 3   |
| 4    | 16384   | SPRING                                               | 1   |
| 5    | 16385   | KEY                                                  | 1   |
| 6    | 16386   | SNAP RING                                            | 1   |
| 7    | 16387   | DISASSEMBLY TOOL                                     | 1   |
| 8    | 16388   | FLANGE SPREADER                                      | 1   |
| 9    | 2-20661 | THIS PART IS ONLY AVAILABLE WITH THE ENTIRE ASSEMBLY |     |



ENTIRE ASSEMBLY (2-20661)

| REFERENCE NUMBER | PART NUMBER | PART DESCRIPTION                                                                                        | QUANTITY REQUIRED |
|------------------|-------------|---------------------------------------------------------------------------------------------------------|-------------------|
| 1                |             | Frame, - LM700 IRS 4x4                                                                                  | 1                 |
| 1a               | 2-18112     | Tie Bar <b>(metal strip to connect A-arm mount front)</b>                                               | 1                 |
| 2                | 2-45401     | Rear frame stub, CW - black                                                                             | 2                 |
| -                | 2-50206     | bolt, 3/8 x 1                                                                                           | 8                 |
| -                | 2-50013     | nut, 3/8 keps                                                                                           | 8                 |
| 3                | 2-45439     | Landmaster Front Bumper                                                                                 | 1                 |
| -                | 2-50167     | bolt, 5/16 x 2                                                                                          | 4                 |
| -                | 2-50007     | nut, 5/16 nylock                                                                                        | 4                 |
| -                | 2-50702     | bent washer 5/16                                                                                        | 4                 |
| -                | 2-70210     | 1.75" Round Tubing Plug                                                                                 | 2                 |
| 4                | 2-45412     | brshgrd roof, CW - black                                                                                | 1                 |
| -                | 2-50168     | 5/16 x 2-1/4" USS Socket Head bolt                                                                      | 4                 |
| -                | 2-50007     | nut, 5/16 nylock                                                                                        | 4                 |
| -                | 2-50702     | bent washer 5/16                                                                                        | 4                 |
| 5                | 2-45411     | brshgrd seat back, CW - black                                                                           | 1                 |
| -                | 2-50172     | 5/16 x 2" USS Socket Head bolt                                                                          | 2                 |
| -                | 2-50007     | nut, 5/16 nylock                                                                                        | 2                 |
| -                | 2-50702     | bent washer 5/16                                                                                        | 2                 |
| 6                | 2-45445     | A-arm, 4x4 Double A-arm Front <b>UPPER</b> - black                                                      | 2                 |
| 6a               | 2-45446     | A-arm, 4x4 Double A-arm Front <b>LOWER</b> - black                                                      | 2                 |
| -                | 2-51102     | suspension bushings                                                                                     | 2 ea              |
| -                | 2-50225     | bolt, 3/8 x 8"                                                                                          | 1 ea              |
| -                | 2-50010     | Nut, 3/8 nylock                                                                                         | 1 ea              |
| -                | 2-42114     | spacer, 3/8 ID 6.93" in length                                                                          | 1 ea              |
| 7                | 2-40554     | Spindle Welded assembly, left <b>(After Serial# 47273)</b>                                              | 1                 |
| -                | 2-40558     | Spindle Welded assembly, left <b>(Before Serial# 47273)</b>                                             |                   |
| -                | 2-40555     | Spindle Welded assembly, right <b>(After Serial# 47273)</b>                                             | 1                 |
| -                | 2-40559     | Spindle Welded assembly, right <b>(Before Serial# 47273)</b>                                            |                   |
| -                | 15839       | Spindle Box, left - <b>COMPLETE ASSEMBLY</b> includes 1 brake rotor (2-25011) and 2 bearings (2-25021)  | 1                 |
| -                | 15840       | Spindle Box, right - <b>COMPLETE ASSEMBLY</b> includes 1 brake rotor (2-25011) and 2 bearings (2-25021) | 1                 |
| 7a               | 2-10598     | Rod End (Heim Joint) 3/4" Studded                                                                       | 4                 |
| -                | 2-25022     | Snap Ring                                                                                               | 4                 |
| 8                | 2-25021     | Front Spindle Bearing                                                                                   | 4                 |
| -                | 2-50021     | Nut, 3/4 JAM                                                                                            | 4                 |
| 9                | 2-25011     | Hub / 8.75" Brake Rotors (front)                                                                        | 2                 |
| -                | 2-25018     | Wheel stud, 1/2 -20 X 1 5/8"                                                                            |                   |
| -                | 2-50073     | Nut, 5/8 Half Nylock                                                                                    | 2                 |
| 10               | 14535       | Shock, Heavy Duty, Chrome/Yellow                                                                        | 2                 |
| -                | 2-30623     | Metal Dust Cap                                                                                          | 2                 |
| -                | 2-50060     | Lug nuts, 1/2"                                                                                          | 16                |
| 11               | 2-70301     | Shock, Rear, Black/Yellow <b>(Before Serial #52767)</b>                                                 | 4                 |
| -                | 2-70302     | Shock, Rear, Black <b>(After Serial #52767)</b>                                                         | 4                 |
| -                | 2-50400     | Bolt, 10 mm x 40mm                                                                                      | 6                 |
| -                | 2-50404     | 10 mm x 70mm bolt                                                                                       | 2                 |
| -                | 2-50065     | Nut, 10mm nylock                                                                                        | 8                 |
| -                | 2-45150     | spacer, shock                                                                                           | 2                 |
| 12L              | 2-30149     | Rim/Tire Assembly, UTV 25/11-12" Left                                                                   | 1                 |
| 12R              | 2-30150     | Rim/Tire Assembly, UTV 25/11-12" Right                                                                  | 1                 |
| -                | 2-30481     | Wheel rim, 12"                                                                                          |                   |
|                  | 2-30481-B   | Wheel rim, 12"- Black                                                                                   |                   |

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| REFERENCE NUMBER | PART NUMBER | PART DESCRIPTION                                                             | QUANTITY REQUIRED |
|------------------|-------------|------------------------------------------------------------------------------|-------------------|
| -                | 2-30199     | UTV 25/11-12 Tire only                                                       |                   |
| 13L              | 2-30149     | Rim/Tire Assembly, UTV 25/11-12" Left                                        | 1                 |
| 13R              | 2-30150     | Rim/Tire Assembly, UTV 25/11-12" Right                                       | 1                 |
| -                | 2-30481     | Wheel rim, 12"                                                               |                   |
| -                | 2-30481-B   | Wheel rim, 12" - Black                                                       |                   |
| -                | 2-30199     | UTV 25/11-12 Tire only                                                       |                   |
| 14               | 2-20851     | CV half shaft (axle) <b>(before serial #41746)</b>                           | 2                 |
| -                | 2-20863     | CV half shaft (axle) <b>(after serial #41746)</b>                            | 2                 |
| 14a              | 2----->     | CV Boot (P/N 2-20868 fits 2.5" bell / 2-20873 fits 3" bell) 1 per half shaft |                   |
| 15               | 2-20839     | front differential - 4x4                                                     | 1                 |
| -                | 2-50206     | Bolt, 3/8 x 1                                                                | 4                 |
| -                | 2-50740     | washer, 3/8 flat                                                             | 4                 |
| -                | 2-50741     | washer, 3/8 lock                                                             | 4                 |
| 16               | 2-25015     | drive shaft, front                                                           | 1                 |
| -                | 2-50092     | bolt, 1/4 x 2"                                                               | 2                 |
| -                | 2-50000     | nut, 1/4 keps                                                                | 2                 |
| 17               | 2-25010     | bearing, shaft support                                                       | 1                 |
| -                | 2-50163     | bolt, 5/16 x 3/4" NC                                                         | 2                 |
| -                | 2-50005     | Nut, 5/16 keps                                                               | 2                 |
| 18               | 2-25016     | drive shaft, rear                                                            | 1                 |
| -                | 2-50628     | Screw, 1/4-20 x 1/2" square head set                                         | 1                 |
| -                | 2-10184     | key, 3/16 x 1                                                                | 3                 |
| 20               | 2-10596     | Rack & Pinion, 4x4 Double A-arm                                              | 1                 |
| -                | 2-50171     | Bolt, 5/16 x 3 3/4" USS                                                      | 4                 |
| -                | 2-50005     | Nut, 5/16 keps                                                               | 4                 |
| 21               | 2-10589     | Rod end 4x4                                                                  | 2                 |
| -                | 2-10593     | Rack boot                                                                    | 2                 |
| 22               | 2-10526     | Steering Shaft with U-joints 4x4                                             | 1                 |
| -                | 2-50402     | Bolt, 10mm x 30mm                                                            | 1                 |
| -                | 2-50066     | Nut, 10mm Tri Lock Jam                                                       | 1                 |
| -                | 2-50403     | Bolt, 8mm x 30mm                                                             | 1                 |
| -                | 2-50780     | Lock washer, 8mm                                                             | 1                 |
| 23               | 2-10520     | Steering Stub Shaft Landmaster Double Splined                                | 1                 |
| 24               | 2-45462     | Steering support, LM - black                                                 | 1                 |
| -                | 2-51102     | suspension bushings                                                          | 2 ea              |
| -                | 2-50152     | bolt, 5/16 x 1                                                               | 4                 |
| -                | 2-50005     | Nut, 5/16 keps                                                               | 4                 |
| 25               | 14845       | Steering Wheel (used for <b>serial number 48598</b> and above)               | 1                 |
| -                | 14846       | Center cap (used for <b>serial number 48598</b> and above)                   | 1                 |
| -                | 2-10508     | Center cap (used for <b>serial number 48598</b> and below)                   | 1                 |
| -                | 2-10509     | Steering Wheel (used for <b>serial number 48598</b> and below)               | 1                 |
| 26               | 2-18169     | Steering Washer                                                              | 1                 |
| -                | 2-50636     | Bolt, 1/4 x 3/4                                                              | 6                 |
| -                | 2-50001     | Nut, 1/4 Nylock                                                              | 6                 |
| -                | 2-50098     | Tapered Bolt                                                                 | 1                 |
| 30               | 2-42106     | Pivot Pedal Asm, Black                                                       | 1                 |
| -                | 2-50152     | bolt, 5/16 x 1                                                               | 6                 |
| -                | 2-50081     | bolt, 1/4 x 1 3/4"                                                           | 1                 |
| -                | 2-50159     | bolt, 5/16 x 1 1/2                                                           | 1                 |
| -                | 2-50005     | Nut, 5/16 keps                                                               | 8                 |

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| REFERENCE NUMBER | PART NUMBER | PART DESCRIPTION                                 | QUANTITY REQUIRED |
|------------------|-------------|--------------------------------------------------|-------------------|
| -                | 2-50701     | Washer, 5/16 flat                                | 2                 |
| 31               | 2-11120     | master cylinder                                  | 1                 |
| -                | 2-50167     | bolt, 5/16 x 2                                   | 2                 |
| -                | 2-50005     | Nut, 5/16 keps                                   | 2                 |
| -                | 2-50806     | Clevis, 5/16 rod end                             | 1                 |
| -                | 2-50077     | Nut, 5/16" Hex SAE                               | 1                 |
| 32               | 2-11124     | Brake caliper (Front) <b>(pads not included)</b> | 2                 |
| -                | 2-11167     | Brake pads (individual)                          | 4                 |
| -                | 2-11168     | Caliper Bolts                                    | 4                 |
| -                | 2-11169     | Caliper Clips                                    | 4                 |
| 33               | 2-11127     | Parking Brake                                    | 1                 |
| -                | 2-50086     | Bolt, 1/4 x 1 1/4                                | 1                 |
| -                | 2-50001     | nut, 1/4" nylock                                 | 1                 |
| -                | 2-50163     | bolt, 5/16 x 3/4" NC                             | 4                 |
| -                | 2-50005     | Nut, 5/16 keps                                   | 4                 |
| -                | 2-50701     | Washer, 5/16 flat                                | 4                 |
| 34               | 2-18038     | Brake spreader                                   | 2                 |
| -                | 2-50152     | bolt, 5/16 x 1                                   | 4                 |
| -                | 2-50007     | nut, 5/16 nylock                                 | 1                 |
| 35               | 2-11135     | Brake hose, front                                | 1                 |
| 36               | 2-11140     | Brake hose, rear                                 | 1                 |
| 37               | 2-45522     | Shifter Assembly                                 | 1                 |
| -                | 2-11093     | Knob, Shifter Imprinted                          | 1                 |
| -                | 2-11082     | Cable, shifter                                   | 2                 |
| -                | 2-50053     | nut, #10-24 Keps nut                             | 2                 |
| -                | 2-50616     | screw, #10-24 X 3/4" Pan Head phillips           | 2                 |
| -                | 2-50770     | Washer, #10 flat                                 | 2                 |
| 38               | 2-45522     | Differential Control Assy                        | 1                 |
| -                | 2-11092     | Knob, Differential Imprinted                     | 1                 |
| -                | 2-11094     | cable, diff lock                                 |                   |
| -                | 2-50053     | nut, #10-24 Keps nut                             | 2                 |
| -                | 2-50616     | screw, #10-24 X 3/4" Pan Head phillips           | 2                 |
| -                | 2-50770     | Washer, #10 flat                                 | 2                 |
| -                | 2-50087     | 1/4-20 x 1" Hex Hd Bolt                          | 1                 |
| -                | 2-50000     | 1/4" Keps Nut                                    | 2                 |
| -                | 2-50159     | 5/16-18 x 1 1/2" Hex Hd Bolt                     | 1                 |
| -                | 2-50005     | 5/16" Keps Nut                                   | 2                 |
| 39               | 2-11053     | Choke Cable                                      | 1                 |
| 40               | 2-70068     | Wire Harness - 653cc                             | 1                 |
| 41               | 2-70000     | Battery, U1L-8250-UTV                            | 1                 |
| -                | 2-70002     | Battery Cable, Red - 19"                         | 1                 |
| -                | 2-70010     | Battery Cable, Black 27"                         | 1                 |
| -                | 2-70009     | Battery Terminal Cover                           | 2                 |
| -                | 2-50087     | bolt, 1/4" x 1                                   | 2                 |
| -                | 2-50000     | nut, 1/4" keps                                   | 2                 |
| 42               | 2-45414     | Battery strap, CW (8 3/4") - black               | 1                 |
| -                | 2-50083     | bolt, 1/4 x 7 1/2                                | 2                 |
| -                | 2-50002     | nut, 1/4" wing                                   | 2                 |
| 43               | 2-70066     | Headlight Switch                                 | 1                 |
| -                | 2-70067     | Printed Switch 4WD/2WD                           | 1                 |

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| REFERENCE NUMBER | PART NUMBER                                    | PART DESCRIPTION                                                                           | QUANTITY REQUIRED |
|------------------|------------------------------------------------|--------------------------------------------------------------------------------------------|-------------------|
| 44               | 2-70058                                        | Key Switch (keys included) <b>USED ON VEHICLES MANUFACTURED BEFORE SERIAL NUMBER 58843</b> | 1                 |
| -                | 2-70060                                        | Key                                                                                        | 1                 |
| -                | 2-70093                                        | Key Switch (keys included) <b>USED ON VEHICLES MANUFACTURED AFTER SERIAL NUMBER 58843</b>  | 1                 |
| -                | 2-70092                                        | Key set (includes 2 keys) <b>USED ON VEHICLES MANUFACTURED AFTER SERIAL NUMBER 58843</b>   | 1                 |
| 45               | 2-70080                                        | Accessory Plug                                                                             | 1                 |
| -                | 2-70081                                        | Accessory Plug cap                                                                         | 1                 |
| 46               | 2-18500                                        | Terminal Block Cover - plastic                                                             | 1                 |
| -                | 2-50625                                        | screw, #10-24 X 1" Pan Head phillips                                                       | 2                 |
| -                | 2-50053                                        | nut, #10-24 Keps nut                                                                       | 2                 |
| 47               | <b>SEE LAST PAGE FOR HEADLIGHT INFORMATION</b> |                                                                                            |                   |
| 48               | 2-70019                                        | Relay w/harness, 4x4                                                                       | 1                 |
| 50               | 2-18334                                        | Hood LM, Red                                                                               | 1                 |
| -                | 15977                                          | Hood LM, "Spencer" Green                                                                   | 1                 |
| -                | 2-18346                                        | Hood LM, Camo                                                                              | 1                 |
| -                | 2-18342                                        | Hood LM, White                                                                             | 1                 |
| 50a              | 2-18341                                        | UTV Grille LM Black                                                                        | 1                 |
| 50b              | 15979                                          | UTV Dash LM Black                                                                          | 1                 |
| -                | 2-50817                                        | Push Pin Black Plastic                                                                     | 16                |
| -                | 2-50621                                        | ¼" x 2" Phillip Head Machine Screw                                                         | 1                 |
| -                | 2-50001                                        | nut, 1/4" nylock                                                                           | 1                 |
| -                | 2-50846                                        | Clamp-Tube-vinyl coated 1-1/4"                                                             | 2                 |
| 51               | 2-18309                                        | Glove Box                                                                                  | 1                 |
| -                | 2-50624                                        | Screw, #10 x 3/4 hex - black                                                               | 5                 |
| 53               | 2-18383                                        | Center Console 4x4                                                                         | 1                 |
| -                | 2-50624                                        | Screw, #10 x 3/4 hex - black                                                               | 14                |
| 54               | 2-18316                                        | Access Cover, Center Console                                                               | 1                 |
| -                | 2-50624                                        | Screw, #10 x 3/4 hex - black                                                               | 4                 |
| 55               | 2-18382                                        | Plastic, Seat Bottom wrap 4x4                                                              | 1                 |
| -                | 2-50624                                        | Screw, #10 x 3/4 hex - black                                                               | 5                 |
| 56               | 2-18355                                        | Underseat storage box                                                                      | 1                 |
| 57               | 2-18303                                        | Rear Fender - Universal                                                                    | 2                 |
| -                | 2-50001                                        | nut, 1/4 nylock                                                                            | 4                 |
| -                | 2-50087                                        | Bolt, 1/4"-20 X 3/4" Hex Head                                                              | 4                 |
| -                | 2-50717                                        | 1/4" SAE Flat washer                                                                       | 4                 |
| 58               | 2-55069                                        | Fuel Tank, Flambeau <b>(used on units BEFORE serial number 58908)</b>                      | 1                 |
| -                | 2-55077                                        | Fuel Tank, QMI <b>(used on units AFTER serial number 58908)</b>                            | 1                 |
| -                | 15698                                          | Clamp, 3/8 Spring Tube                                                                     | 1                 |
| -                | 2-65503                                        | UTV, Fuel Line 3/16" black                                                                 | 1                 |
| -                | 2-55063                                        | Elbow Fuel Inlet with #200 Mesh Screen                                                     | 1                 |
| -                | 2-55062                                        | Fuel Fitting Grommet                                                                       | 1                 |
| -                | 2-55073                                        | Fuel Tank Cap <b>(used with Flambeau fuel tank)</b>                                        | 1                 |
| -                | 2-55066                                        | Fuel Tank Cap <b>(used on units AFTER serial number 58908 with QMI opaque fuel tank)</b>   | 1                 |
| -                | 2-55071                                        | Fuel Tank Straps                                                                           | 2                 |
| -                | 2-50010                                        | Nut, 3/8 Nylock                                                                            | 4                 |
| -                | 2-50740                                        | Washer, 3/8 Flat                                                                           | 4                 |
| 59               | 2-18033                                        | Shaft guard                                                                                | 1                 |
| -                | 2-50163                                        | bolt, 5/16 x 3/4" NC                                                                       | 3                 |
| -                | 2-50005                                        | Nut, 5/16 keps                                                                             | 4                 |
| -                | 2-50171                                        | Bolt, 5/16 x 3 3/4" USS                                                                    | 1                 |
| -                | 2-45506                                        | Drive Shaft Cover Spacer - Black                                                           | 1                 |

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| REFERENCE NUMBER | PART NUMBER | PART DESCRIPTION                                        | QUANTITY REQUIRED |
|------------------|-------------|---------------------------------------------------------|-------------------|
| 60               | 2-10771     | Seat back – <b>BLACK &amp; GREY</b> – 43 ½ x 17 ½       | 1                 |
| 60               | 2-10754     | Seat back – <b>BLACK</b> – 43 ½ x 17 ½                  | 1                 |
| -                | 2-50619     | #14 X 1-3/4" Pan head-Tapping screw                     | 6                 |
| 61               | 2-10773     | Headrest – <b>BLACK &amp; GREY</b> – 9 x 6 ½            | 2                 |
| 61               | 2-10803     | Headrest – <b>BLACK</b> – 9 x 6 ½                       | 2                 |
| -                | 2-50085     | bolt, 1/4 x 1 1/2"                                      | 4                 |
| 62               | 2-10772     | Seat bottom – <b>BLACK &amp; GREY</b> – 43 ½ x 17 ½     | 1                 |
| 62               | 2-10755     | Seat bottom – <b>BLACK</b> – 43 ½ x 17 ½                | 1                 |
| 63               | 2-45416     | seat bar, CW (17 1/2") - black                          | 2                 |
| -                | 2-50609     | #14 x 3/4 pan head tapping                              | 6                 |
| 65               | 14786       | Seat Belt, 3pt Retr.                                    | 2                 |
| -                | 2-50025     | 7/16 Nylock                                             | 4                 |
| 70               | 2-18356     | Dump Bed UTV Plastic                                    | 1                 |
| -                | 2-50255     | 5/8 x 4" bolt Zinc plate                                | 2                 |
| -                | 2-50015     | 5/8 nylock                                              | 2                 |
| -                | 2-18413     | Bed Bumper 3/8" Rubber                                  | 2                 |
| 73               | 2-50208     | Bed latch bolt, 3/8 x 2 1/2"                            | 1                 |
| -                | 2-50013     | nut, 3/8 keps                                           | 2                 |
| -                | 2-50740     | washer, 3/8 flat                                        | 2                 |
| 75               | 2-18357     | Dump Bed Tailgate UTV Plastic                           | 1                 |
| 80               | 2-18328     | Roof, Black Textured                                    | 1                 |
| -                | 2-18390     | UTV, Top – Hardware Package                             | 1                 |
| 85               | 2-18411     | Windshield - clear                                      |                   |
| -                | 2-18407     | Tube Mount, Windshield                                  |                   |
| 88               | 2-40729     | Front reciever hitch 4x4 kit                            | 1                 |
| -                | 2-50162     | Bolt, 5/16 x 1-3/8 - U                                  | 4                 |
| -                | 2-50704     | Washer, 5/16 Flat                                       | 8                 |
| -                | 2-50007     | Nut, 5/16 Nylock                                        | 8                 |
| 89               | 2-40536     | Rear Spindle Welded assembly, Left                      | 1                 |
| -                | 2-40536     | Rear Spindle Welded assembly, Right                     | 1                 |
| 90               | 2-25021     | Rear Spindle Bearing                                    | 4                 |
| 101              | 2-20017     | Engine, Subaru V-Twin 653cc                             | 1                 |
| -                | 2-50202     | 3/8-16 x 1 3/4" Hex Hd Bolt                             | 4                 |
| -                | 2-50740     | 3/8" Flatwasher, USS                                    | 4                 |
| 102              | 2-20821     | Dana IRS                                                | 1                 |
| 103              | 2-20822     | IRS Half-Shafts                                         | 2                 |
| 103a             | 2-20873     | CV Boot <b>(1 per half shaft)</b>                       |                   |
| -                | 16175       | Circlip, 24.5 x 1.6                                     | 2                 |
| 104              | 2-52018     | Kit, Muffler 650                                        |                   |
| 107              | 2-20662     | TC, Driver CV Tech                                      | 1                 |
| 105              | 2-18151     | Muffler, Mid Mount                                      | 1                 |
| -                | 2-50206     | Bolt, 3/8 x 1 Hex Head                                  | 2                 |
| -                | 2-50010     | Nut, 3/8 Nylock                                         | 2                 |
| -                | 2-50740     | Washer, 3/8 Flat                                        | 4                 |
| 106              | 2-18152     | Muffler, Lower Mount                                    | 1                 |
| -                | 2-70251     | Rubber Mounts                                           | 2                 |
| -                | 2-50010     | Nut, 3/8 Nylock                                         | 4                 |
| -                | 2-50740     | Washer, 3/8 Flat                                        | 4                 |
| 107              | 2-20662     | TC, Driver CV Tech <b>(parts list on page 4)</b>        | 1                 |
| 108              | 2-20661     | TC, Driven 10.25" CV Tech <b>(parts list on page 5)</b> | 1                 |

**NOTE: parts denoted as left or right hand are from driver's point of view.**

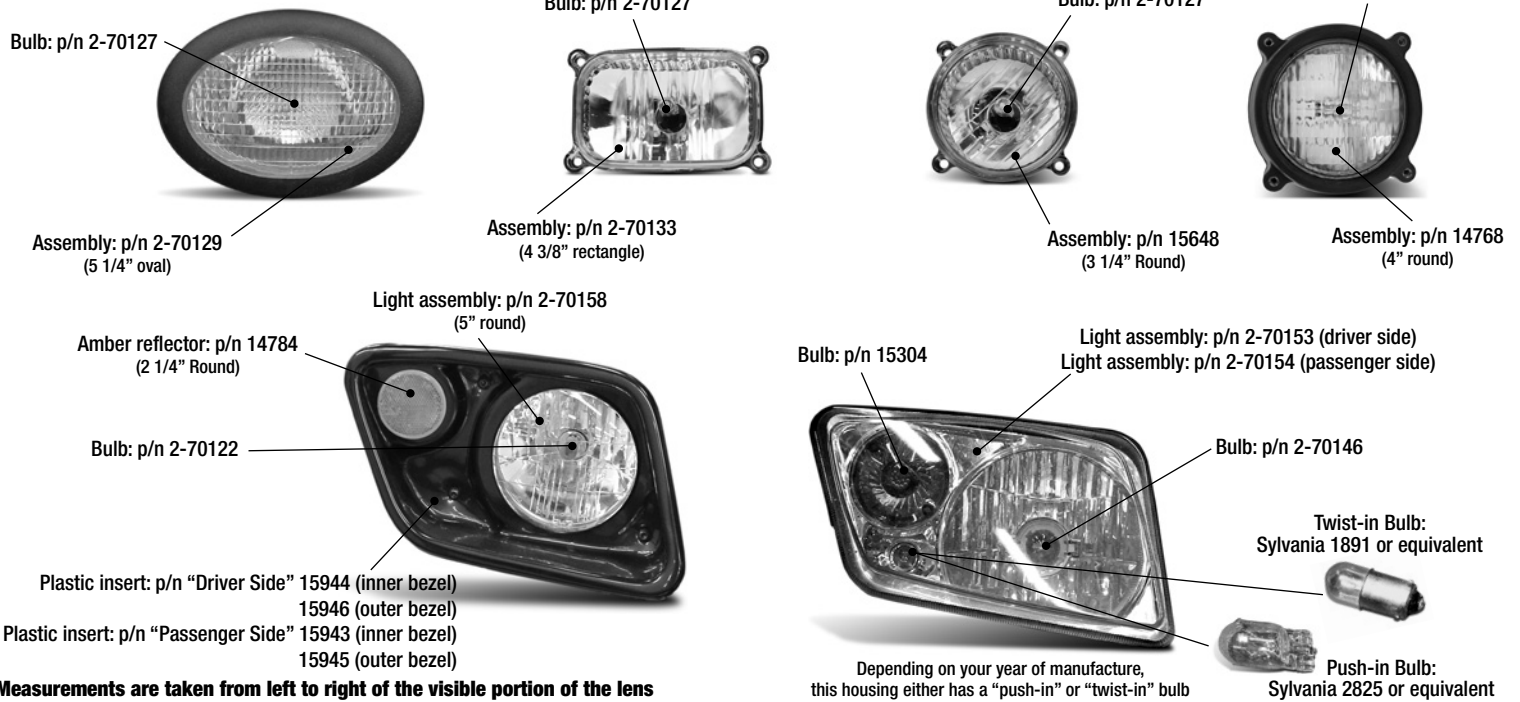
| REFERENCE NUMBER | PART NUMBER | PART DESCRIPTION                                                          | QUANTITY REQUIRED |
|------------------|-------------|---------------------------------------------------------------------------|-------------------|
| 109              | 2-25011     | 8.75" Brake Rotors (rear)                                                 | 2                 |
| -                | 2-50073     | Nut, 5/8 Half Nylock                                                      | 2                 |
| 110              | 2-50745     | 1" I.D. Spacer Washer                                                     | 4                 |
| 111              | 2-10190     | 3/16 x 1/4 x 1-1/2" Keystock <b>(for use with CV Tech driver pulley)</b>  | 1                 |
| 114              | 2-50226     | Bolt, Tapered                                                             | 1                 |
| 115              | 2-20698     | Belt, CV Tech Power Block                                                 | 1                 |
| 116              | 2-50239     | Bolt 1/2" x 2" SAE                                                        | 1                 |
| 117              | 2-50722     | 1/2" Lock Washer                                                          | 1                 |
| 118              | 2-10191     | 3/16 x 3/16 x 3-1/4" Keystock <b>(for use with CV Tech driven pulley)</b> | 1                 |
| -                | 2-50157     | 5/16x 3/4" Bolt Hex Hd NF                                                 | 2                 |
| -                | 2-50703     | 5/16" Lock Washer                                                         | 2                 |
| -                | 2-50704     | 5/16" Flatwasher                                                          | 2                 |
| 119              | 2-11124     | Brake caliper (Rear) <b>(pads not included)</b>                           | 2                 |
| -                | 2-11167     | Brake pads (individual)                                                   | 2                 |
| -                | 2-11168     | Caliper Bolts                                                             | 4                 |
| -                | 2-11169     | Caliper Clips                                                             | 4                 |
| -                | 2-11137     | Banjo Bolt                                                                | 2                 |
| -                | 2-11138     | Crush Washers                                                             | 4                 |
| 121              | 2-10583     | Rod End Sphcl-UTV (4681-MPM-12)                                           | 1                 |
| 122              | 2-50021     | 3/4 Jam nut SAE                                                           | 3                 |
| 124              | 2-50206     | bolt, 3/8 x 1                                                             | 4                 |
| -                | 2-50010     | 3/8" Nylock Nut                                                           | 4                 |
| -                | 2-50740     | 3/8" Flatwasher, USS                                                      | 4                 |
| 125              | 2-50730     | 3/4" Spacer Washer                                                        | 6                 |
| 126              | 2-50280     | 3/4 x 2.5 SAE bolt                                                        | 3                 |
| 127              | 2-50020     | 3/4 SAE nylock                                                            | 3                 |
| 128              | 2-18012     | shifter lever, CW - black                                                 | 1                 |
| -                | 2-50084     | 1/4-20 x 3/4" Hex Hd Bolt                                                 | 2                 |
| -                | 2-50000     | 1/4" Keps Nut                                                             | 4                 |
| 129              | 2-18011     | shifter cable mount, CW - black                                           | 1                 |
| 131              | 2-11012     | Throttle Cable, UTV                                                       | 1                 |
| -                | 2-50087     | 1/4-20 x 1" Hex Hd Bolt                                                   | 1                 |
| -                | 2-50000     | 1/4" Keps Nut                                                             | 2                 |
| -                | 2-11804     | Spring #80704                                                             | 1                 |
| 133              | 2-11804     | Spring #80704                                                             | 1                 |
| 136              | 2-65500     | fuel hose 3/16" dia - 24"                                                 | 1                 |
| 137              | 2-50849     | hose clamps - small                                                       | 3                 |
| 138              | 2-18343     | Silcar Belt Guard                                                         | 1                 |
| -                | 2-50624     | #10 x 3/4" Blunt Point Black                                              | 7                 |
| -                | 2-50050     | #10 Speed Nut - for Plastic                                               | 7                 |
| -                | 2-50770     | #10 Flatwasher                                                            | 7                 |
| 139              | 2-45449     | Upper Control Arm (right rear)                                            | 2                 |
| -                | 2-45448     | Upper Control Arm (left rear)                                             |                   |
| 140              | 2-45450     | Lower Control Arm (rear)                                                  | 2                 |
| -                | 2-51102     | suspension bushings                                                       | 2 ea              |
| -                | 2-42114     | DOM 6.78"                                                                 | 6                 |
| -                | 2-42117     | DOM 3.78"                                                                 | 6                 |
| -                | 2-50095     | Bolt, 3/8" x 5"                                                           | 6                 |
| -                | 2-50225     | Bolt, 3/8" x 8"                                                           | 1                 |
| -                | 2-50097     | Bolt, 3/8" x 8.5"                                                         | 1                 |

**NOTE: parts denoted as left or right hand are from driver's point of view.**

| REFERENCE<br>NUMBER | PART<br>NUMBER | PART<br>DESCRIPTION                             | QUANTITY<br>REQUIRED |
|---------------------|----------------|-------------------------------------------------|----------------------|
| 150                 | 2-25004        | right angle gearbox                             | 1                    |
| -                   | 2-10184        | Key, 3/16 x 1                                   | 3                    |
| 151                 | 2-20852        | Gearbox coupling <b>(before serial # 45918)</b> | 1                    |
| -                   | 2-20841        | Gearbox coupling <b>(after serial # 45918)</b>  | 1                    |
| -                   | 2-50163        | bolt, 5/16 x 3/4" NC                            | 2                    |
| -                   | 2-50701        | Washer, 5/16 flat                               | 2                    |
| -                   | 2-50703        | Washer, 5/16 lock                               | 2                    |
| 152                 | 2-18083        | Gear Box Mount                                  | 1                    |
| 153                 | 2-18032        | diff lock mount                                 | 1                    |
| -                   | 2-50163        | bolt, 5/16 x 3/4" NC                            | 2                    |
| -                   | 2-50701        | Washer, 5/16 flat                               | 2                    |
| -                   | 2-50703        | Washer, 5/16 lock                               | 2                    |

| ADDITIONAL PARTS FOR "S" MODELS WITH STEEL BED / REAR FLIPSEAT |         |                               |   |
|----------------------------------------------------------------|---------|-------------------------------|---|
| -                                                              | 2-45424 | Steel Bed Black               | 1 |
| -                                                              | 2-45425 | Steel Tailgate Black          | 1 |
| -                                                              | 2-70230 | Rubber, Bumper – Dome - Large | 2 |
| -                                                              | 2-55094 | Flip Seat Kit-UTV             | 1 |

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